

The  
**ARTISAN**  
HAND CRAFTED BY MURDOCH HILL



## 2016 SURREY PINOT MEUNIER

REGION:	ADELAIDE HILLS, SOUTH AUSTRALIA
SUB REGION:	PICCADILLY VALLEY & OAKBANK
HARVEST DATE:	FEBRUARY/MARCH 2016
DATE BOTTLED:	20TH OF OCTOBER 2016
ALCOHOL:	13% ALC
WINEMAKER:	MICHAEL DOWNER

### VINEYARDS:

#### Uraidla (Piccadilly Valley)

A high altitude vineyard in the Piccadilly Valley, the Pinot Meunier vines planted in 1996 have a North West aspect giving plenty of sunshine required to express this intriguing grape varietal to it's full potential. These vines stand at 525m taking a few degrees edge off the summer heat with very cool night temperatures, retaining beautiful natural acidity.

#### Oakbank Vineyard

On the Western ridges of Oakbank with an elevation of 400m, ripening much earlier than the Piccadilly Valley and shows much more aromatic vibrant bright red cherry fruits, overall a much finer delicate style of Pinot Meunier.

### WINEMAKING:

This wine is made to best express both the unique characters of Pinot Meunier and of the Adelaide Hills, using a more hands off winemaking approach with more traditional techniques. Including a high proportion of whole bunches, natural fermentation from indigenous yeast, no acidification and bottling without any fining or filtration. The wine is matured in older French oak for a short period to best express the fruit

### THE SURREY STORY:



The Surrey is a popular choice for people moving up to six passengers, its rigid frame and open sides make for a solid ride with a feeling of freedom.

